



Congratulations on your new 7900 Veranda Patio! We've put together this quick 10 step guide to help you install your patio. **We recommend that you use a QUALIFIED, RED SEAL TRADE PROFESSIONAL, and that install conforms with YOUR LOCAL BUILDING CODE.** Be sure to read through all these steps before starting your install.

#### What you will need before you begin

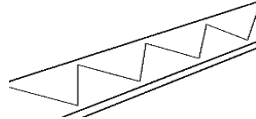
- Tape Measurer
- 6' Level
- Square
- Waterproofing (Blueskin, etc.)
- Sealant
- Screws to tack the patio into place
- Shims
- Install anchors
- Insulation

#### Install Steps:

1. Check that your rough opening is the correct size
  - a. Make sure your opening is plumb and square, check all 4 sides!
  - b. Is the ground level? It's extremely important that the ground is leveled before install as our patios should not be shimmed from the bottom**
2. Add waterproofing around the R/O as required by your builder or envelope consultant



3. Run sealant across the bottom of the R/O in a zigzag pattern with a bead at the front nose and up the sides 12"



4. Lift the patio into the hole onto the sealant and tack in place via the nailing fin
  - a. Note that due to the difference between the frame and R/O size the sides of your patio might not reach the sealant, this is fine and you can continue with your install
5. Insert the active panels by removing the dust block on the header and sill, and the toe lock keeper on the sill
6. Ensure that the patio is level and plumb by using a level and at the sill and a straight edge on the latch side jamb
  - a. Add shims to the sides to straighten, level, and correct any other issues
  - b. As noted before **DO NOT** shim the bottom of the patio
7. Screw the patio into place permanently either through the frame behind the snap covers or with install anchors
  - a. Please note that install anchors are not included standard with the purchase of your patio, check with your sales representative to purchase anchors if needed
8. Insulate around the product using a backer rod and caulking at the exterior behind the exterior flange, **REFER TO THE BUILDING CODE IN YOUR AREA FOR CONFIRMATION**
  - a. Note that using expansion foam can cause the patio to move, ensure that the install is still straight afterward insulating and not causing any header dips

9. Do any final finishing adjustments, adjust active sash wheels to set the latch side
10. Test that the patio is smooth and operational at the handle and toe locks
  - a. Note: it is normal for new product installations to see "settling," this may cause the patio latch/lock and toe locks to need adjustments. This is not a Product warranty item, and it would be the owners or installers responsibility to adjust as needed

And you're done! Congratulations on successfully installing your sliding patio door. If you have any additional questions, you can reach out to your sales associate for more information.



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